

Fig. 3.—Beam Passing Through Rolls.

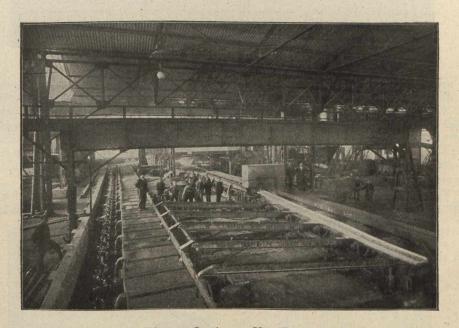


Fig. 4.—Sawing a Hot Beam.

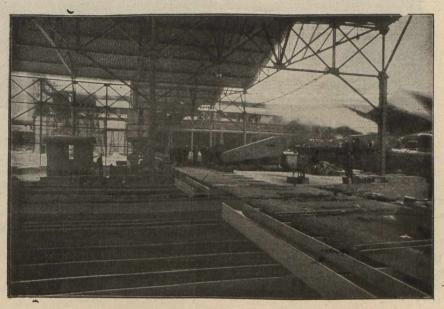


Fig. 5.—Beams on Hot Bed, Showing Saw.