

# "LEHIGH" PORTLAND CEMENT

THE STANDARD BRAND OF CANADA

\*\*\*  
**OUTPUT:**  
**1,000,000 BARRELS**  
**YEARLY**  
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**FOR SIDEWALKS**  
**AND HIGH-GRADE**  
**ENGINEERING**  
**WORK**  
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SHIPMENTS VIA RAIL OR WATER

PROMPT DELIVERIES

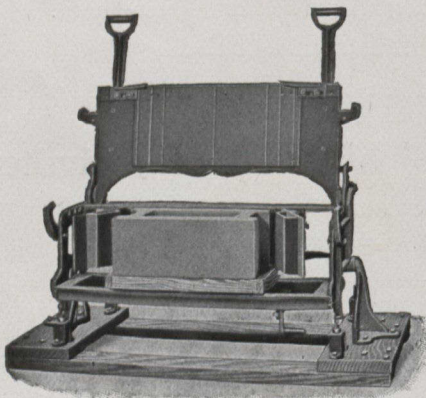
For Prices, Address:

## THORN CEMENT COMPANY

GENERAL SALES AGENTS

601 Continental Life Building - - - Toronto, Ontario

## OUR TWO SPECIAL DOWN FACE BLOCK MACHINES

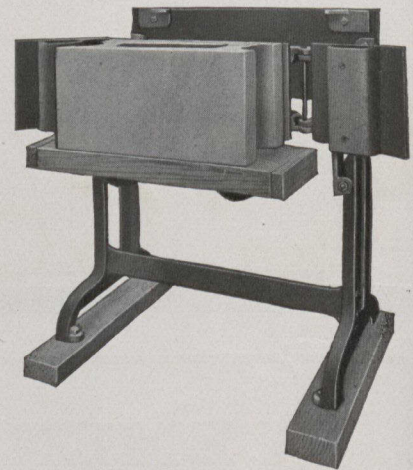


**THE NEW MILES**

Makes blocks from 4 to 24 ins. long in 4, 6, 8, 10 and 12 in. thick walls, in any design, including Water Tables, Gables, Circles, Chimney and Pier Blocks, all on the same frame, and on one-sized pallet. It is built to stand any mechanical tamping.

Prices and description cheerfully furnished.

Both thoroughly machined and absolutely positive. It is impossible to tamp them out of square. Both use our Vertical drawn core, which allows for the use of coarse wet concrete, the only way to make a perfect block.



**THE NEW SINGER**

Built in three sizes. Machine and parts for making 4, 8, and 16 in. lengths in veneer and 8 in. walls, rock and smooth face stones, only **\$34.50.**

Write for Catalogue and three days' free trial offer.

**VINING BROS. MFG. CO.**

**Niagara Falls, Ont.**