A JIG-MADE DRILL.

Believing that there is a large field for a well made, durable and accurate blacksmith drill, the Canadian Buffalo Forge Company, of Montreal, Que., have gotten out a new series No. 101 to No. 105, which supplements their already complete line of blacksmith tools, over sixty styles of drills.

The general design of these drills is adapted to bolting to post or wall with lag screw. The largest one is No. 105. Each of these drills is No. 105. Each of these drills is provided with ball bearings, on the spindle to take up the thrust and avoid friction. In this feature the company has broken away from what seems to be the time honored custom of placing the ball bearings on the slowly revolving feed mechanism and have placed the thrust bearing on top of the high speed.

101, the smallest of the series, will drill a 1" hole in the center of a 13' circle and has a feed run of 3½". No. 105 has capacity to drill 1½" hole in center of 18' circle and a length of feed run of 4". The weights of the several drills run from 98 to 145 lbs.

These machines are guaranteed against breakdown or wearing out for five years from date of purchase.

Pascal Dambrosio and Nicholas Wendura, contractors, St. Louis, Que., have registered under the firm name of Dambrosio & Wen-

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