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THE GRAIN GROWERS' GUIDE

SILOS

By W. J. Gilmore, Assistant Professor of Agricultural Engineering Manitoba Agricultural College

Amount to

More Attention should be given to the Quality of Material used and the manner of Erecting and Maintaining the Silo

than to whether the Silo shall be Wood, Concrete or Clay Tile

In Eastern Canada and the States the importance and value of the silo for furnishing succulent food for dairy furnishing succulent food for dairy cattle and other farm animals has been appreciated for some time. In the prairie provinces the silo has not yet come into general use in preserving im-mature crops, yet the last couple of years clearly shows that many farmers are building silos, and a very large number are considering doing so.

The first silo erected in Manitoba of which the writer has a record was erected in 1908. The second was con-structed in 1910, and in 1913 there were less than a dozen in use. Today there are over fifty. This shows con-clusively that even in one province, on land that a few years ago was considered out of the corn belt, farmers are growing corn to such an extent that fifty 100-ton silos are constructed and many will be built this year.

Airtightness

There are several requirements of a First of all airtightness must be considered. The fundamental principle in the preserving of the green forage crop is the exclusion of air. Botten silage is the direct result of the admis-sion of air. Besides having airtight walls, the walls must be rigid enough to withstand the outward pressure of the silage, which is about eleven pounds per foot for every foot in height of the silo. That is, a thirty-foot, silo, if full, has a bursting pressure of 330 pounds on every square foot toward the bottom. If the walls are not rigid they bulge, air is admitted, and the re-sult is spoiled ensilage.

Another requirement is that the walls are made smooth inside. A smooth, perpendicular wall permits even set-tling of the ensilage, thus eliminating air pockets. If the silo extends below the ground, as little shoulder as possible should be formed where the silo rests on the foundation

Size of Silo

The silo must be deep, for depth means compacting. The depth should be in proportion to the feeding period. It is recommended that two inches be fed off the surface daily, to prevent spoiling. Especially is this true if the feeding period extends into the warm Feeding at least an inch and weather. a half or two inches a day from the surface, means a foot per week, thus, if the feeding period is to be twenty-four weeks, the silo should be thirty feet high, allowing five feet for settling.

The diameter of the silo should depend to a large extent on the number of animals and the amount fed per ani-mal. Generally the diameter is about mal. one-half the height. It is not advis-able to build a silo of too large a diameter, on account of the bursting pressure being too great.

To determine just the size of silo required for any particular herd the following two tables will be found use-The Iowa State College gives the following as the amounts of silage re-quired per day for various kinds of stock:

Wintering calves, 8 months old 15 to 25 Wintering breeding cows 30 to 50 First stage of fattening beef

cattle (18 to 20 months) . . . 20 to 30 Last stage ditto 12 to 20

Dairy Cattle 30 to 50

Wintering breeding sheep..... 3 to 5 In conjunction with this table the following one, giving the capacity of round silos, and compiled by the Iowa Experi-

ment Station, will be easily used.

Kind of Stock.

Beef Cattle

Sheep:

1

Daily Rations. Lbs.

diameter,	Height,	Capacity,	be fed daily,
feet.	feet.	tons.	t pounds.
10	28	42	525
10	30	47	- 525
12	28	61	755
12	. 30	67	755
14	28	83	1030
14	30	91	1030
16	28	108	1340
16	30	119	1340
18	30 .	151	1700
18	34	181	1700
20	30	187	2100
20	40	281	2100
	ulating		of silo re-
quired it	must be	first dete	rmined how

Inside

much silage will be required to be fed each day. This obtained, a reference to the second table will show the proper It is a better plan to build two small silos than one large one. If it be a stave silo and the diameter is large, there is much strain on the hoops. If the silo is concrete there should be ample reinforcing put in to withstand this pressure and that caused by the contraction and expansion of concrete

Besides airtightness, rigidity of walls and size, there are such things as ap-pearance, frost resistance, durability, and cost, this last being of vital importance

Materials for Construction

A solid concrete slip. This is an expensive construction, but such a building is practically indestructible Note feed room provided with chuie for cut feed leading from barn loft.

size of silo to build. These figures have been estimated on a basis of two inches of silage being fed from the silo daily. The point in this is that silage more or less readily moulds on exposure to air, and this being the case, as little as possible should be left each day for the air to act upon. If well packed, air will not penetrate the two-inch layer in a day. The chief importance rests with determining the right diameter to use for the silo. Then, since two inches are to be fed daily and the feeding period may extend over six months, or 180 days, 360 inches or 30 feet will have to be figured on as the final height of the silage. Silage will settle about one-sixth, depending upon the time spent in filling, so that not less than 35 feet in height should be figured on in

cement, with solid or hollow wall, concrete blocks, and clay tile. Brick also is used to some extent, but the cost is Brick also Of these materials the. silo is in more general use in Western Canada and has many advantages. The common type of wood silo is the stave silo. The durability of this silo de-pends largely upon the kind of lum-ber used in its construction. Redwood, cypress, fir, tamarac, white and yellow pine are all used. Stave silos, when properly constructed of good material, will remain in good condition for fifteen or more years. There are many instances, however, where the stave silo blew over inside of a year after it was erected, because proper care was not taken in keeping the hoops tightened

Not all silos in Manitoba are of the

wood stave type. There are concrete silos which are giving excellent satis-faction. The objection to the concrete faction. The objection to the concrete silo is the first cost. If a good grade of gravel is available' a good concrete silo can be built at a cost not much exceeding that of a stave silo. How-ever where but a single silo is to be built and a good gravel is not conven-ient, the stave silo is much the cheaper. Labor and materials are expensive to build forms for erecting concrete silos, which brings the cost of a single silo very high. From the standpoint of durability and freproofness concrete must be given first place.

Freezing in Silo

On the question of freezing in silos it is interesting to note from reports on twenty silos in Manitoba that the on twenty silos in Manitoba that the concrete silos compare very favorably with the wood stave silo. In fact the average freezing around the surface of stave silos in 1914 was a little more than 12 inches, while with the con-crete freezing was reported to be but 8 inches. Generally there is more freezing than these figures show and in some cases the freezing is reported as some cases the freezing is reported as being as high as 30 inches around the surface. Farmers in general in Manitoba throw out into the feed room the frozen silage along with the other and it is left until thawed. On two farms steam is used to thaw the enfarms steam is used to thaw the en-silage and in a few cases the frozen ensilage remains standing until spring-and is then fed. This latter practice is hardly recommended, as the thick-ness of frozen silage generally increases if once left. If care is taken, the freez-ing is not a serious objection, as when thawed out the animals cat it as readily thawed out the animals eat it as readily as that which was not frozen, and it is claimed that its feeding value is practically the same.

The Stave Silo

By far the largest number of silos, especially those in Manitoba, are wooden stave silos. Unquestionably such material makes a very satisfactory silo. More attention should be given to the kind of staves used, and the manner of erecting and maintaining the silo, than to whether the silo shall be wood, concrete on cleviti concrete, or clay tile.

concrete, or clay tile. To construct and erect a stave silo is comparatively easy, and practically any farmer, if he so desires, can, with a little help, build his own silo. The most common practice is to use a scaf-fold when building, but many men have had success without using any scaffold at all. The plan in this case is to build up the sides in sections on the ground at all. The plan in this case is to build up the sides in sections on the ground first and then raising them into posi-tion when all are ready. Staves for silos 12 feet or over in diameter should be 2 inches thick and from 4 to 8 inches wide, commonly they are 6 inches wide. These are tongued and grooved and held together by steel hoops, joined at the end with malleable iron lugs and nuts. The door frame is put up first nuts. The door frame is put up first and guyed solidly in position. Then a section consisting of three or four staves tacked lightly together with three pieces of barrel hoop—one at each end and one in the middle, the staves projecting out six or eight inches on each side of the sections, so as to afford support for the next, is pulled up by means of a pulley and rope on the door frame into position. The same is done with a section on the other side of the door frame. This process is done with a section on the other side of the door frame. This process is continued, alternating sections on each side, until the circle is completed. It is best, when four or five sections are in place, to brace the top with a 2 by 6 or 2 by 8 piece. When the sec-tions are all in place the hoops can be put on. The first to be used may need an extension piece to enable its being started, and it is best to tighten this one up as the second from the bot-tom. When this is pulled tight the remainder of the hoops can be readily remainder of the hoops can be readily

Stave silo on the farm of C. W. Weaver, Deloraine, Man. This silo, on a quarter section farm, provident succutent fodder all winter for a large herd of succutent Melsteins.



