

on commercial invoices. Exporters should check with U.S. Customs or a U.S. Customs broker to ensure that these requirements are fulfilled.

Marking of Country of Origin:

Unless specifically exempt from marking, every imported article must be legibly and conspicuously marked with the English name of the article's country of origin. The object of this requirement is to indicate to the ultimate purchaser where the article was manufactured.

Canada Customs Entry Form B-13:

All commercial export shipments to the United States must be accompanied by a Canada Customs Entry Form B-13. This form is essential for Canadian manufacturers since it identifies the goods that have been exported and if necessary allows them to be returned to Canada, (in the case of machinery, should repairs or alterations be necessary) without duty payments.

The Customs Broker:

Arrangements must be made to clear each shipment through U.S. Customs at a customs port of entry. Shipments may be cleared at the border or bonded on to an interior port in the U.S. for later clearance. Each shipment must be cleared by a licensed customs broker. It is important that the Canadian exporter instructs his transportation