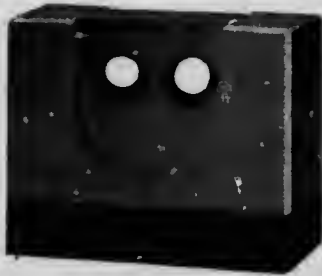


PLATE LIV.



Types of graphite commutator brushes. (United States Graphite Company, Saginaw, Mich.)