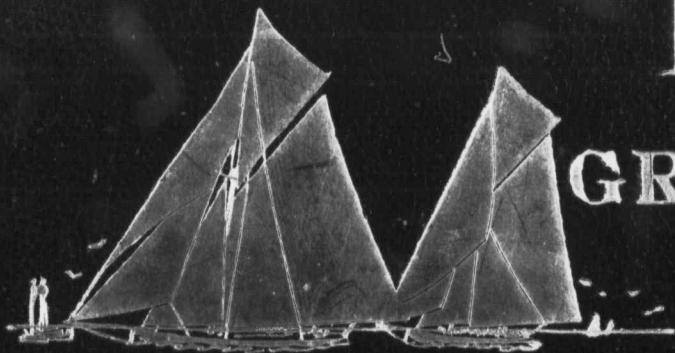


CLUBS

and YACHTS

of the

GREAT LAKES



PROFUSELY ILLUSTRATED

