stantially as specified. 2nd. In a steam engine, the cam wheel having two annular cam grooves formed in a manner, substantially as described, fixed to the main or driving shaft by which motion is imparted from said shaft, to operate certain mechanism connected with the axis of said shaft, to operate certain mechanism connected with the axis of said shaft, to operate certain mechanism connected with the steam cylinders, as and for the purpose set forth. 3rd. A cam wheel, formed substantially as described, and fixed upon the driving shaft of a steam engine, and of the grooves of which gives motion to a steam abutment, and one or more slide valves on one side of said cam wheel simultaneously, and the other of said grooves alternately with the first giving corresponding motion to an abutment, and slide walves on the opposite side of said whicel, as and for the purpose set forth. 4th. A steam engine having two steam cylinders, one fixed to a base upon one side and parallel with a contral plane, and one upon the opposite side of said plane, said cylinders being set with their common axis coincident with the axis of the driving shaft, in combination with concentric pistons provided with suitable pust on heads, substantially as described. fixed upon and moving said driving shaft, when influenced by steam received into, and discharged from said cylinders, substantially as specified. 5th. The combination, with a steam cylinder fixed about the axis of the driving shaft of an engine, and a retary piston fixed to and moving with said driving shaft, provided with a suitable head, of an abutment having an alternate movement into and out of said cylinder with an interval of rest, a rotary cam wheel provided with annular grooves about its periphery, and suitable rod connections for said cam wheel and abutment, all arranged as set forth. 6th. The combination, with the steam cylinders fixed at opposite points about the axis of the driving shaft, and suitable connecting mechanism, as and for the purpose substantially as set forth. nation, with a steam chest and slide valves moving horizontally thorein, and the combined induction and eduction cocks, of the fixed concentric cylinders and rotary piston fixed to the driving shalt and moving in said c. linder, and the steam abutment moved herizontally from a concentric cam wheel, grooved as described and fixed to said driving shaft, as specified. 10th. A steam engine having duplicate cylinders and rotary pistons arranged about the axis of the driving shaft, duplicate slide val-es and abutments arranged. Ad moved in connection with a cam wheel having two cam grooves, substantially as described, whereby said pistons are rotated by force of steam, which enters and continues to enter through an induction port into one cylinder, to drive its piston half a revolution and cuts off simultaneously with the entrance and continued entrance of steam in the opposite cylinder during a half revolution, thus keeping up an unabiled steam pressure and movement consequently to the driving shaft, substantially as set forth. 11th. The combination, with the steam cylinders provided with sainable poins located at opposite points about the axis of the driving shaft, the pistons fixed to the driving shaft and moving with it within the said cylinders, of the double grooved cam wheel, the slide valves, the induction and exhaust ports connected with the cylinders and side valves, the steam abutments and induction and eduction cocks, all arranged as and for the purpose set forth.

No. 24,673. Mowing Machine. (Faucheuse.)

William A. Morgan, Jr., Cambria, Iowa, U.S., 7th August, 1886, 5

Claim.—In a moving machine, the combination, with the frame having the portion A:: and vertical guide or keeper L cast integral therewith, of a draft-poic M secured pivotaily to said frame in rear of said keeper L, and devices, substantially such as indicated, for moving the body relative to said pole M, substantially as set forth.

No. 24,674 Method of Reducing old Rail-road Rails into Steel Plates. (Manière de Convertir les vieux Rails de Che-min de Fer en Plaques d'Acier.)

Bernard Lauth, Howard, Ponn., U.S., 7th August, 1886, 5 years.

Bernard Lauth, Howard, Ponn., U.S., 7th August, 1886, 5 years.

Claim.—The method, substantially as hereinbefore described, of reducing railroad rails to plate metal, the same consisting in the presentation of a section of an old rail to grooved roils, in order to reduce to a limited extent the head and the flange thereof, then presenting said section sidewise to plain surfaced roils, of unequal diameters, and giving to it a succession of passes accompanied by reversals if the section, so as to present to the roils, first one edge and then the atlan, and to the small roil, first one side and then the other, until finally, after so roiling until the proper width of plate has been attained, and then passing said plate endwise through the rolls to reduce it to the desired thickness, as set forth.

No. 24,675. Transom Lifter. (Levier de Dormant.) Charles F. Leopold, Philadelphia, Ponn., U.S., 7th August, 1886; 5

years.

Claim.—1st. A transom lifter having a vertically-moving bar, a guide and a red pivoted to said bar and the transom, the bar continuing below the lower guide, and the red being pivoted to the lower end of said bar, substantially as and for the purpose set forth. 2nd. A transom lifter, having a vertically-neving toothed bar, a guide for said bar, and a gravitating pawl supported on said guide and adapted

to engage with the teeth of said bar and look the same, said nawl being of the form of a tooth, having a weighted handle and provided with pivots which are mounted on the sides of the guides, substantially as and for the purpose set forth. 3rd. A transom lifter, having a vertically moving toothed bar, a guide for the same, a looking dog for ead bar and a rod, the dog being journalided on the guide, the bar extending below the guide, and the rod being pivoted to the transom and the lower end of the touthed bar, substantially as described.

No. 24,676. Waggon and Sleigh Box.

(Causse de Wagon et de Traineau.)

James Cochrane, Derby, Ont., 7th August, 1836. 5 years.

Claim.—lst. The combination of the devertait fastening B, B, fastened on to the tail board A by the bolts σ, g , and the perpendicular rul with collar, the keepers E, E, and inverted nut D, substantially as and for the purposes hereinbefore set forth. 2nd. The combination of the strap G, with eye fastened to side board, self keying hook F passing through bottom and cleat, and secured with nut rivetted on, substantially as and for the purposes hereinbefore set forth.

No. 24,677. Force an ·Litt Pump.

(Pompe Aspirante et Foulante.)

William M. Watson, Brantford, Ont., 9th August, 1896, 5 years.

Claim.—The combination of the pitman B, with the handle C and piston rod D, substantially as and for the purpose hereinbefore set forth.

No. 24,678. Mode of and Apparatus for the Generation of Steam. (Mode et Appareil de Production de la l'apeur.)

Pierro E. Jay, New York, N.Y., U.S., 9th August, 1886, 5 years.

Pierre E. Jay, New York, N.Y., U.S., 9th August, 1936, 5 years.

Claim—1st. The method of converting water into steam, by dispersing, flashing, injecting, pouring, dropping, or otherwise introducing water into a fragmental, subdivided or granulated in.ss of heated metal, alloy, or other metallic substance. 2nd. The method of converting water into a fragmental, subdivided or granulated in.ss of heated metal, alloy, or other metallic substance. 2nd. The method of converting water into steam by dispersing, flashing, injecting, pouring, dropping, or otherwise introducing water into a fragmental, subdivided or granulated mass of heated metal, alloy, or other metallic substance, contained in a closed recipient to the exterior of which heat is applied. 3rd. The method of converting water into steam by dispersing, flashing, injecting, pouring, dropping, or otherwise introducing water into a fragmental, subdivided or granulated mass of metal, alloy, or other metallic substance, heated to a temperature at which water passes to steam without boiling, or assuming a spheroidal or globular state, substantially as set forth. 4th. The method of converting water into steam by dispersing, flashing, injecting, pouring, dropping, or otherwise introducing water into a fragmental, subdivided or granulated mass of metal, alloy, or other metallic substance, contained in a suntable recipient to the exterior of which the heat is amplied, and heated to a temperature at which water passes to steam without boiling, or assuming a spheroidal or globular state, substantially as set forth. 5th. The combination, to form an apparatus for the conversion of water into steam, of a closed generator, recipient or containing vessel, a fragmental, granulated or subdivided mass or charge of metal, alloy, or other metallic aubstance contained theroin, a furnace or other suitable means for heating the foregoing charge or mass to a temperature at which water into steam, of a closed generator, recipient or containing vessel, a fragmental, granulated or subcontained therein, a furnace or other suitable means for heating the foregoing charge or mass to a temperature at which water is instantly converted into steam, an injector for the injection of water into the contained mass or charge, and means of exit for the steam generated, substantially as set forth. 8th. The combination, in an apparatus of the class herein set forth, of the generator A, the contained metallic mass G, the water-inlet or feed-water pipe D, the injection tupe C and the outlet or steam pipe E, substantially as described. 9th. The combination, in an apparatus of the class herein set forth, of the generator A, the contained metallic mass G, the water inlet or feed-water pipe D, the injection tube C, the outlet or steam pipe E, and the depending containing-sleeve for said injection tube, substantially as described 10th. The combination, to form an exparatus of the class herein recited, of a furnace, a closed generator arected in connection with said furnace in such manner as to by heated thereby, a fragmental, subdivided or granulated charge of metal, alloy, or other metallic substance contained therein, and mean. for a jecting or otherwise introducing water to the heart of the charge, substantially as sot forth. as sot forth.

No. 24,679. Manufacture of Journal Bear-(Fabrication des Coussinets de Touings. rillons.

John J. Lappin, Toronto, Ont., 9th August, 1886; 5 years.

Claim.—A process for the manufacture of journal bearings, of re-volving shafts having the acting face chilled in one or more parts, or over the full face, and east face down, so that the pure and heavier metal will fall to the bottom and form the face of the bearing, substantially as shown and described and for the purposes set forth.