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21 STUDENT WINDSTAW MINDSTAWN AND STANDARD TO STANDARD

By Putting the Grain-Grinder and Cutting-Box in Shape.

It Pays In Time and Money to Overhaul Farm Machinery—Hints on Knife Adjustment—How to Estilished, we find many of them whose previous market was the small-town local dealer, with his uneconomic method of marketing eggs. Such circles are now receiving, in spite of their distance from the central market, wholesale prices while unorganized points nearer often receive lower prices. mate the Speed of Pulleys.

(Contributed by Ontario Department of Agriculture, Toronto.)

IME in farm work will be saved by systematically overhauling the implements and machinery. This should be done after the season's work is Use tends to disorganise machinery: the fixed parts become loose through vibration, wear, stress, and strain; bearings, gears, joints, all bright and moving parts are attacked by rust, particularly if left out in the weather; oil holes and grease cups become clogged with gummed oil, dust and trash. this accumulated matter should be scraped off and the parts wiped down with a rag saturated with kerozene; afterward covered with a coating of grease or oil as a protective measure against the devasting action of rust To render efficient service and to pre-vent possible accidents these ma-chines should be kept clean, properly adjusted, and run at correct speed

The grain grinder shaft and bearings should not be allowed to become gummed up with oil and dust: the burrs or plates should be renewed when worn. In replacing them see that they are attached so that they do not wobble, and that the sieves are free from rust, chaff, sand and gritty matter. All running parts should be kept well oiled.

Every working mechanism of the cutting box should be carefully examcutting box should be carefully examined and all trash and gummed oil removed from flywheel shaft, feed rolls, bearings and gears; guards and shields placed in position and securely fixed; the feed rolls should move freely up and down and the safety devices in working order. Attend to the cutter knives, have them properly ground and correctly adjusted to the ground and correctly adjusted to the flywheel in relation to the cutter bar; if too far the fodder will not be properly cut; if too close to the cutter bar the draft of the machine is in-creased, the knives acting as a brake on the flywheel, dulling both knives and cutter bar. Used with a blower it is important that the proper speed be developed as the fan can only create sufficient blast by running fast enough to force air through the pipe at a rate of 9 to 10 thousand feet at a rate of 9 to 10 thousand feet per minute. Speed is an important factor in operating these machines for efficient service, not only as to the amount done, but also as to the quality, or the amount of work accomplished, but most manufac-turers state in their catalogues the speed at which the machine should travel. The operator should figure out the size of the pulley to attain the speed required.

The rule for speeds of pulleys is the diameter of the "driving" pulley multiplied by its speed is equal to the diameter of the "driven" multi-plied by its speed: or D X R = dXr in which "D" is the diameter of the driving pulley multiplied by "R" its speed, and "d" the diameter of the driven pulley multiplied by "r" its speed. If we know three of these items we can easily figure out the

The driving pulley is the one that

The driving pulley is the one that causes the belt to move.
The driven pulley is the one that is moved by the belt.
Possibly a farmer may have on hand an engine rated 2 h.p., speed 400 revolutions per minute with an 8-inch pulley. He buys a grinder without considering what relation its speed bears to that of his engine. When the grinder is hitched up to the engine it does not deliver the capacity expected of it. This promiscuous buying and want of forethough in purchasing machinery is cuous buying and want of fore-though in purchasing machinery is responsible for a great deal of trou-ble and dissatisfaction. More at-tention should be given in this re-gard when buying additional mach-inery for the farm. We'll suppose that the grinder bought is rated 2,000 to 2,500 R.P.M., 4 inch or 5 inch pulley; capacity per hour 3 to 10 bushels depending on the condition of the grain. the grain.
Relating this grinder to the engine,

we find, taking the above formula that B8 x R 400 -d4 x r - 8 x 400 - 800

R.P.M., but the manufacturer's rat-R.P.M., but the manufacturer's rating calls for 2,000 to 2,500 R.P.M.
Hence the grinder is delivering only two-fifths of its rated capacity or something like 1 1-5th bushels per hour. To get the required speed the driving pulley on the engine should be 20 inches in diameter, worked out as follows:

DxR 400-d4 x r2000-4 x 5-20" pulley. or the speed of the engine with an 8-inch pulley should be 1,000 R.P.M. worked out thus

 $D8xR-d4 \times r2000 - \frac{4\times1000}{8/2} - 1000 R.P.M.$ This method applies also to finding the speed and size of pulleys of the cutting box.—Prof. Jno. Evans, O. A. College, Guelph NEARLY 3,400 KILLED.

There are about fifty Egg Circles in the province, ranging in membership all the way from four to 400. The story of all these egg circles and others which have failed would give an almost complete picture of how co-operation should, or should not be carried on. In reading over the names where the circles are established, we find many of them whose previous market was the small-town

NEARLY 3,400 KILLED.

In Ontario last year, the lives of 3,380 persons were claimed by consumption. This is all the more terrible because most of them might have been saved had they been helped in time.

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he sought our aid. A short time age he wrote:
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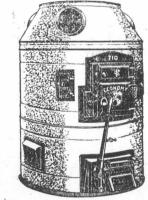
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