

MONTREAL, March 22nd, 1867.

Messrs. C. W. Williams & Co.:

GENTLEMEN,—This is to certify that the Singer No. 2 Pattern Sewing-Machine that I bought of you some time ago, has given me entire satisfaction in every respect, and I consider it the best of the kind I ever saw. The needle protector and feed are truly valuable instruments.

JOHN PERRY, Boot and Shoe-maker, Notre Dame st.

MONTREAL, March 21st, 1866.

Messrs. C. W. Williams & Co.:

GENTLEMEN,—The Sewing-Machines which we purchased from you nearly a year ago, which we believe you style your "Singer Pattern No. 2," have been in constant use ever since, and from the complete satisfaction they have given us, we have great pleasure in adding this our testimonial to the large number you already possess. We consider your machines, with the improvements you have added, together with the extra quality of finish and workmanship, far superior to all others, and we have no hesitation in recommending them to all who are in want of such for tailoring purposes. WM. T. GEMMILL & CO., Merchant Tailors, 162 Great St. James st.

MONTREAL, April 14th, 1866.

Messrs. C. W. Williams & Co.:

DEAR SIRs,—Fifteen months ago, I purchased one of your Singer Pattern Machines, and have had it in use ever since. I found it to be superior to any I had ever before used, which induced me a short time ago to purchase of you another, which I find to be much improved over the first. The feed-wheel of this is perfection. It is with pleasure I can recommend these machines to the public, as the best I have ever used, in every respect.

Hoping this may be of some use to you, I am, yours respectfully, ZEPHIRE LAPIERRE, Wholesale Boot and Shoe Manufacturer, cor. Jacques Cartier Square and St. Paul st.

SEWING-MACHINES.—With the exception of agricultural implements, perhaps there is no labor-saving contrivance in which our readers, and particularly the lady portion of them, are so much interested in as the Sewing-Machine. And, we presume, they will all be interested in a short description of a visit we recently made to the Sewing-Machine Manufactory of C. W. Williams & Co., on Prince street, this city.

On entering the factory, the first object that attracted our attention was a very nice steam-engine, which propels the different kinds of machinery used in this establishment. On the first floor the forging is done, and the castings prepared for the finishing-shop. There is also one room on this floor which contains proper machinery, and is devoted to the cabinet-work for the different machines. Passing to the second floor, we come to the finishing-shop, which contains some very curious machinery, made especially for the manufacture of sewing-machines. Several of the machines we saw here for doing some of the most difficult parts of the work were built by the said firm, and are improvements on anything of the kind heretofore used for the same purposes. The most remarkable machine we saw was a self-operating cam-cutting or duplicating machine, made at great expense by this company; and the operation of this machine is truly wonderful. By it they are able to accurately duplicate any kind or shape of cam that is ever used. In this room the different parts of the machine are accurately made and fitted. From thence such as require to be finished pass to the next floor above, the polishing-room, and the other parts to the japping-room, which is on the same floor. Here, after going through the numerous operations of polishing, japping, and ornamenting, they are taken into the adjusting-room, where they are put together, adjusted, and tested, ready for delivery.

We have not room here to give an account in detail of the different novel processes many parts of these machines have to pass through. There seems, however, to be a special tool for every different part of each kind of machine, and these tools are so adjusted as to insure great accuracy in their respective parts; so much so that, when finished, one part is practically an exact duplicate of every other of its kind.

Of the different kind of sewing-machines built in this establishment, we have only room to speak in general terms of several. Their family-machine seemingly possesses many advantages, namely: a straight needle; sews direct from the original spools; has no belt or band; balance-wheel can be revolved either way without deranging the machine, the sewing being equally perfect. These machines make the double-loop stitch, which, besides being strong, durable, and elastic, will not rip; yet can be taken out with facility when desired, as in altering garments; and when it is added that these machines will do all the kinds of work that can be done on any of the family machines now in use, and are retailed, all complete, for \$25, we think a good case has been made out in their favor.

The Howe and Singer Machines, for manufacturing purposes, this firm build to great perfection. On the latter kind they have made some valuable improvements, viz.: a new feed-wheel that will not slip though oil or dirt gets on it; a needle-protector that prevents the needles from being broken by the shuttle coming in contact.

The Improved Howe Machine does the handsomest sewing of any sewing-machine extant, being capable of using a finer needle for the thread than any other. From the testimonials we have seen from some of the largest and most respected users of sewing-machines in this country, relating to the Howe and Singer Machines built by this firm, it is clearly shown that they are unequalled in quality and price. We would recommend all who are interested in sewing-machines to call at their sale-rooms, No. 65 Great St. James street, and investigate for themselves the qualities and merits of the different machines this firm manufacture.

We believe this is the only complete sewing-machine manufactory in Lower Canada.—*Daily Witness*, April 24, 1867.

HOME MANUFACTURE.

MESSRS. C. W. WILLIAMS' SEWING-MACHINE MANUFACTORY, PRINCE ST., MONTREAL.

To encourage home manufacture should be the aim of every one who has the prosperity of the country at heart, or, to be more local, the city, on the prosperity of which his future success in business depends. Nothing is so great an instance of the growing importance of a city than the establishment of manufactories, and every one that is created should be a source of satisfaction to the citizen. Among the important manufactories that have lately started is the Sewing-Machine Manufactory of Messrs. C. W. Williams & Co., Prince st., a visit to which will be found of unusual interest, and will well repay the trouble taken. The manufacture of the sewing-machine