

The Canadian Engineer

VOL. VI.—No. 8.

TORONTO AND MONTREAL, DECEMBER, 1898.

PRICE, 10 CENTS
\$1.00 PER YEAR.

The Canadian Engineer.

ISSUED MONTHLY IN THE INTERESTS OF THE
CIVIL, MECHANICAL, ELECTRICAL, LOCOMOTIVE, STATIONARY,
MARINE, MINING AND SANITARY ENGINEER, THE SURVEYOR,
THE MANUFACTURER, THE CONTRACTOR AND THE
MERCHANT IN THE METAL TRADES.

SUBSCRIPTION—Canada and the United States, \$1.00 per year; Great Britain
and foreign, 6s. Advertising rates on application.
Offices—62 Church Street, Toronto; and Fraser Building, Montreal.

BIGGAR, SAMUEL & CO., Publishers,

Address—Fraser Building,

MONTREAL, QUE.

E. B. BIGGAR
R. R. SAMUEL

Toronto Telephone, 1892. Montreal Telephone, 2589.

All business correspondence should be addressed to our Montreal
office. Editorial matter, cuts, electrots and drawings should be
addressed to the Toronto Office, and should be sent when ever
possible, by mail, not by express. The publishers do not undertake to
pay duty on cuts from abroad. Changes of advertisements should
be in our hands not later than the 1st of each month to ensure
insertion.

CONTENTS OF THIS NUMBER :

PAGE.	PAGE.
Bollers, Mechanical Draft for Steam	230
Canadian Association of Stationary Engineers, Annual Dinner of	238
Carborundum, the Manufacture of at Niagara Falls, Ont.	237
Cataract Power Co., of Hamilton, Ltd., The	217
Circuit, A Short	216
Cutting off Tool, The Armstrong ..	228
Dry D.ck. A Floating	227
Electric Flashes	235
Electrolysis in Gas and Water Pipes Engine, The Campbell Electric Lighting Type of Oil	216
Engineer's Report for 1897, The Tor- onto City	225
Fires of the Month	233
Galv. John, C. E.	228
Garbage Destructors, The Con- struction of	225
Industrial Notes	239
Literary Notes	238
Marine News	237
Masonry Pier Moved by Ice and Re- placed	211
Metal Imports from Great Britain ..	239
Mining Matters	233
Personal	238
Pumping Station, High Level, St. John, N.B.	227
Railway Matters	234
Sewage Works, The Chorley, Eng- land	221
Square the Circle, To	214
Storage Battery for Railway Trac- tion	212
Valves, Straightway, Quick Opening Wind Pressure, Actual and Esti- mated	226
Yukon, Trade in the	229

MASONRY PIER MOVED BY ICE AND REPLACED.*

BY R. W. LEONARD, M. CAN. SOC. C.E.

During the winter of 1895-96 the masonry for the four spans of the bridge which carries the St. Lawrence and Adirondack Railway (since leased to the New York Central and Hudson River Railway) over the Chateauguay River, Province of Quebec, was constructed.

The river at the crossing is 600 feet wide, and is spanned by four through steel spans of 150 feet each. The river is from 8 to 12 feet deep at low water, the bottom being clay, with some gravel in places and a few scattered boulders.

The abutments were built on shore; 75 piles were driven through the ice for each pier, and cut off by hand with a cross-cut saw carried in a light, stiff hardwood frame, just above mud-line. Field stone were filled in between piles to a level with top. A caisson was framed with double 12 x 12 bottom caulked, and double plank sides with tar paper between the planks, and sunk in place by the masonry as it was built inside. Rip-rap was finally placed round the piers to a height above the timber platform to prevent scour.

The abutments and two westerly piers were completed and two spans erected and resting on them. The easterly pier was just erected and two men were pointing the masonry on a warm spring day, when the ice shoved in the river and went out very suddenly. The winter had been exceptionally severe, with but little snow-fall, and the ice was strong, especially where it had been worked on

all winter close to the bridge, at which place it was about three feet in thickness. A very large field of ice drifted down from the basin, lodged against the west shore and the westerly piers and swung against the unfinished pier, striking it obliquely on the westward side of the ice-breaker.

The field of ice was immediately broken in pieces by the piers and passed on, apparently doing no damage. On close inspection and measurement, however, I found that the easterly pier had moved out of position.

To replace the pier I built a crib as shown on the plan, sunk it in place, drove a row of piles behind it, loaded the top of crib with stones, and set four hydraulic 50-ton jacks between crib and pier. These moved the pier two inches, and the bottom of the platform then stuck on the head of the corner pile from which it had been pushed. A diver, who had been employed to remove the rip-rap around the pier and to examine the foundation, was instructed to cut this pile down half an inch, and a second and successful attempt was made with three jacks, two of 100 tons and one of 50 tons capacity. The pier was moved back to its proper position without showing the slightest crack in the pointing, or any other damage.

Additional rip rap was placed around the pier, the crib removed and piles cut off close, at a total cost of about \$800.

There has been no further difficulty.
The weight of the pier is about...960,000 lbs. in air
Hemlock platform " 50,000 "

1,010,000 " or 500 tons

Plan shows level of water when ice moved, and level of water at time when pier was replaced.

The facts may be interesting to Canadian engineers, as they show the dimensions of the masonry and the conditions existing in the case of a pier that just moved, and the force necessary to shift it on its foundation.

WEIGHTS ON FOUNDATION WHEN PIER WAS PUSHED BY ICE.

S.G. Limestone = 2.7

S.G. Hemlock = 0.7 say:

5/6 of masonry submerged say, therefore

Weight of pier at F. W. M. would be $\frac{960,000}{6}$ 160,000 lbs.

+ $\frac{17}{27} \times \frac{5}{6} \times 960,000$ 503,700

Less flotation of platform $3/10 \times 50,000$ 15,000

Net weight of east pier when pushed by ice 648,700

150-foot span weighed about 350,000 lbs.,
therefore weight on piers not moved would be

Centre pier $648,700 \times \frac{350,000}{2}$ 823,700

West pier $648,700 \times 350,000$ 990,780

WEIGHT ON FOUNDATION WHEN EAST PIER WAS REPLACED.

$\frac{1}{2}$ masonry submerged.

weight of pier would be $\frac{1}{2} \times 960,000$ 480,000 lbs.

+ $\frac{17}{27} \times \frac{1}{2} \times 960,000$ 302,222
782,222

Say 391 tons.

*From a paper read before the Canadian Society of Civil Engineers.