

CTION.

RIVET STEEL.

Tensile strength
Elastic limit
Elongation
Maximum sulphur
Maximum phosphorus
Bending test

WORKMANSHIP.**METHOD OF PREPARING HOLES.**

State whether holes were drilled from solid to size, or punched small and reamed to size, and if latter, give size of punched hole.

Rivet holes
Tube holes
Holes in circumferential seams, punched (or drilled) before or after bending
Holes in longitudinal seams, punched (or drilled) before or after rolling
Remarks <i>re</i> manufacture
Signature of firm